

M-13K

Classification

AWS AWS A5.17 EM13K

Features

- Submerged arc welding wire for standard carbon steel
- Typical applications include pressure vessels, steel structures, and pipes

Typical Chemical Composition of the Wire (wt%)

C	Si	Mn	P	S
0.07	0.61	1.14	0.013	0.010

Wire Diameter & Packaging

Packaging
Spool 20kg(44lbs)
Basket 25kg(55lbs)
Coil 25kg(55lbs), 100kg(220lbs), 200kg(440lbs), 250kg(551lbs), 300kg(661lbs), 500kg(1102lbs)
Drum 250kg(551lbs), 300kg(661lbs), 350kg(771lbs), 400kg(881lbs)

SMW

GMW

GTW

FCW

Metal-cored Wire

SAW Wire

SAW Flux