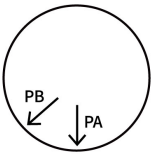


SC-439Ti Cored

Classification

AWS AWS A5.22 / ASME SFA-5.22
EC439

Welding Positions



Features

- Good corrosion resistance
- Low spatter
- Non-slag type

Polarity

DC+

Application Areas

- Automotive exhaust systems and mufflers

Shielding Gas

100% Ar
Ar + 2% O2

Typical Chemical Composition of All-Weld Metal (wt%)

Shielding Gas	C	Si	Mn	P	S	Cr	Ti
Ar + 2% O2	0.03	0.30	0.60	0.010	0.010	18.5	0.6

Typical Mechanical Properties of All-Weld Metal

Shielding Gas	Tensile Strength MPa(ksi)	Elongation (%)
Ar + 2% O2	500 (73)	20